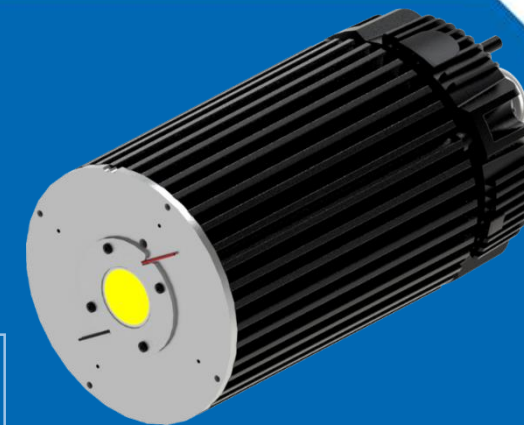


# Thermal Test Report

## CoolBay® Tera Medium-01 + Citizen CLU058-1825C4-403M2K1

- Measurement of the temperature rise and case temperature of Citizen CLU048-1818C4-403M2K1 emitters with Bender+Wirth CoolConnect® holder COB 38x38.
- Under various driving currents 4000mA.



Date: 2016.09.01  
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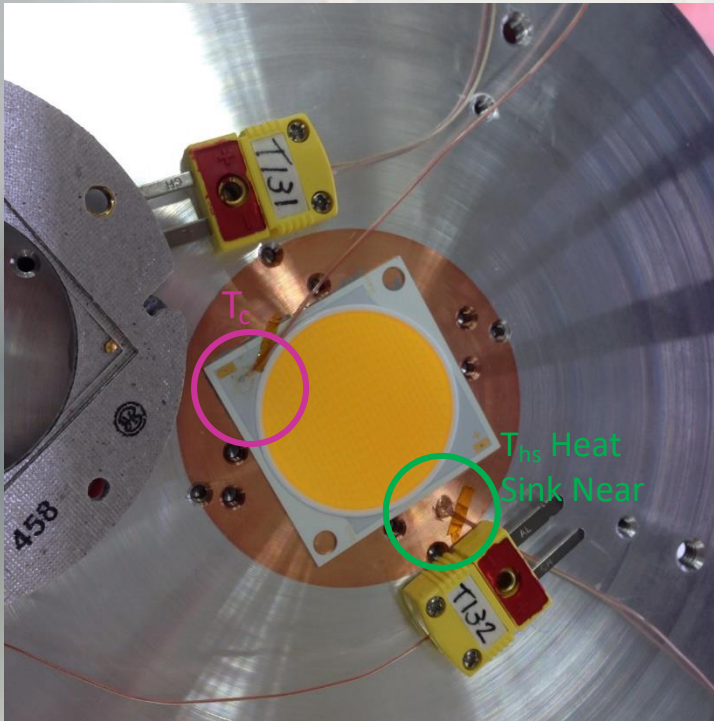
### **MechaTronix**

[www.led-heatsink.com](http://www.led-heatsink.com)

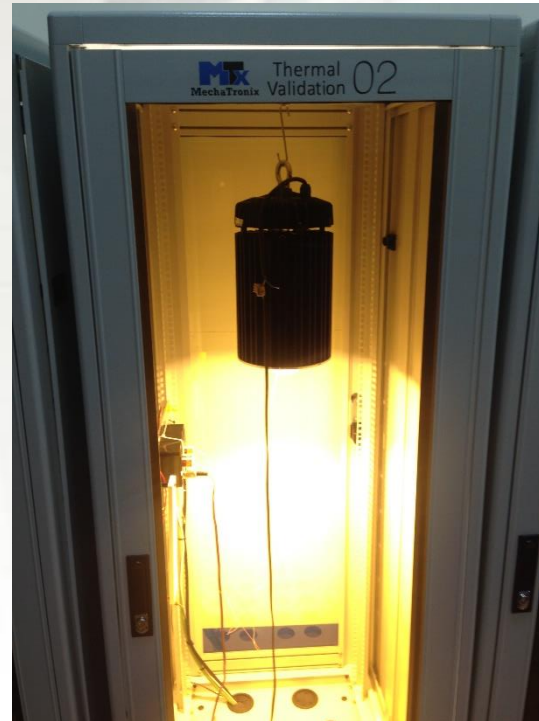
Tel: +886-7-381-5892 | Fax: +886-7-383-9293

No.818, Dashun 2nd Rd., Sanmin Dist., Kaohsiung City 80787, Taiwan

# • Test Setup



Locations of  $T_c$  and  $T_{hs}$  Heat Sink Near

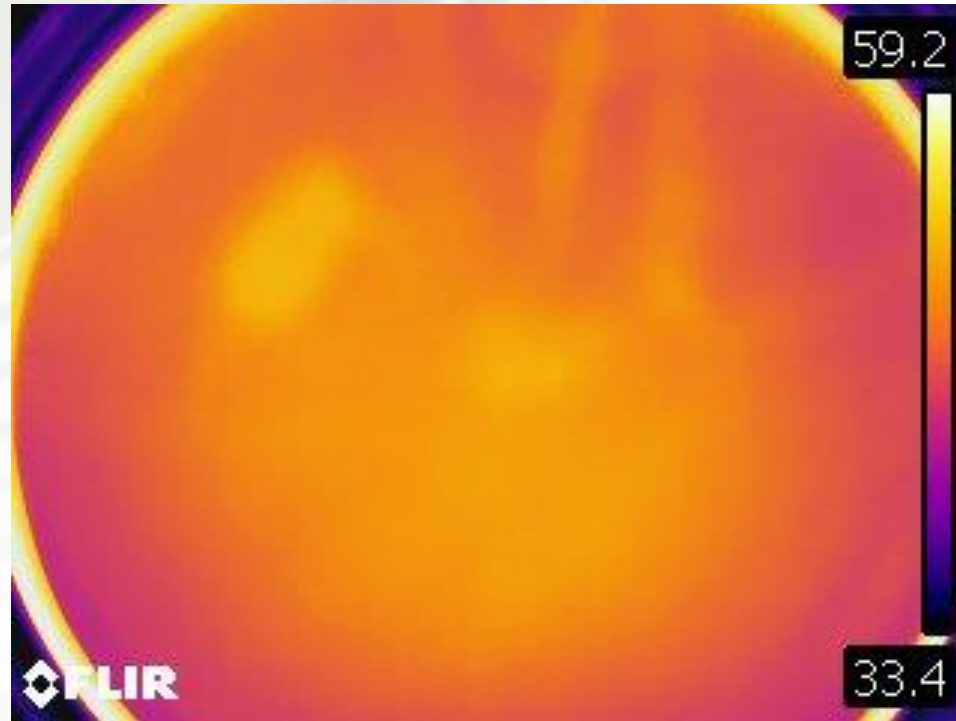


Test Set-up

- Heat sink:  
CoolBay® Tera-B
- LED package:  
Citizen CLU058-1825C4-403M2K1
- LED driver:  
Mean Well HBG-240-60&HBG driver ring-02(M12)
- Connector set:  
HBG-240 connector set
- LED holder:  
Bender+Wirth CoolConnect® holder COB 38x38
- LED holder:  
CoolBay Lens 90° Clear
- Thermal pad:  
PSX-D
- If (mA):  
4000

# • IR Images

Photo by Infrared Camera  
Model: FLIR-T62101



If: 4000mA

# Results Table

If (mA)	Stablization Time (Sec)	T <sub>c</sub> (°C)	T <sub>hs</sub> (°C)	T <sub>ambient</sub> (°C)	$\Delta T_{hs-amb}$ heat sink rise temperature (°C)
4000	27640	69.00	68.92	28.08	40.92

# Temperature Rise Curves

