



# Test Report: PLM-40-700B

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40W Single Output AC Dimmable LED Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

**OUTPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 6000 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 1500 mVp-p (Max)	P
2	OPERATING VOLTAGE RANGE	V1= 29V-57V	I/P : 230VAC I/P : 115VAC O/P : CV MODE Ta : 25°C	O/P= 29V : 0.699 A 230V O/P= 56V : 0.682 A 230V O/P= 29V : 0.700 A 115V O/P= 56V : 0.688 A 115V	P
3	SET UP TIME	230VAC : 500 ms (Max) 115VAC : 500 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 212 ms 115VAC/ 242 ms	P
4	OVER/UNDERSHOOT TEST	< 63V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 63 V	P
5	CURRENT ACCURACY	±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : ±1.26 %	P

**INPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	110VAC~295 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	105 V~295V	P
			I/P : LOW-LINE-3V=107 V HIGH-LINE=295 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 110 VAC ~ 295 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.97 / 115 VAC(TYP) 0.95 / 230 VAC(TYP) 0.90 / 277 VAC(TYP)	I/P : 115 VAC I/P : 230 VAC I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.992 / 100% PF= 0.959 / 100% PF= 0.929 / 100%	P
4	EFFICIENCY	87 % (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	88.51 %	P
5	INPUT CURRENT	115V/ 0.50 A (TYP) 230V/ 0.30 A (TYP) 277V/ 0.25 A (TYP)	I/P : 115 VAC I/P : 230 VAC I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	I = 0.391 A/ 115 VAC I = 0.189 A/ 230 VAC I = 0.162 A/ 277 VAC	P
6	INRUSH CURRENT	230V/ 15 A (TYP) (width=75us measured at 50% Ipeak) COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 5.02 A/ 230 VAC T = 27.6 us	P
7	LEAKAGE CURRENT	< 0.5 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	L-CASE : 0.003 mA N-CASE : 0.003 mA	P
8	TOTAL HARMONIC DISTORTION	Total harmonic distortion will be lower than 20% when output loading is 60% or higher at 115VAC / 230VAC	I/P : 115VAC I/P : 230VAC O/P : 60% LOAD Ta : 25°C	THD : 7.52 % THD : 11.47 %	P
		Total harmonic distortion will be lower than 20% when output loading is 75% or higher at 277VAC	I/P : 277VAC O/P : 75% LOAD Ta : 25°C	THD : 14.44 %	

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 115± 5 °C O.T.P. NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Hiccup mode, recovers automatically after temperature goes down	P
2	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 295 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Hiccup mode, recovers automatically after fault condition is removed.	P

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) Peak Voltage	Q 1 Rated : HFS10N80: 800V/9.4A	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 692 V (2) 580 V (3) 696 V	P
2	Diode Peak Voltage	D100 Rated : FCF10A40: 400 V/ 10 A	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 189 V (2) 210 V (3) 189 V	P
3	Clamp Diode Peak Voltage	D 1 Rated : RL206G: 800V/2A	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 594 V (2) 496 V (3) 590 V	P
4	Control IC Voltage Test	U 1 Rated : OZ8027: 25 V	I/P : High-Line +3V = 298 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 16.9 V (2) 20.3 V (3) 16.7 V	P

■ SAFETY & E.M.C. TEST

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.75 KVAC/min	I/P-O/P : 4 KVAC/min Ta : 25°C	I/P-O/P : 0.834 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P : 500 VDC Ta : 25°C/70%RH	I/P-O/P : >9999 MΩ NO DAMAGE	P

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS C	I/P: 230/240/277VAC /50HZ/60HZ O/P:100% LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55015	I/P:230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55015	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	EN61000-4-5 INDUSTRY L-N :2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA B	P
7	Test by certified Lab & Test Report Prepare				

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : PLM-40-350B 1. ROOM AMBIENT BURN-IN : 2.5 HRS I/P : 230VAC O/P : 95% LOAD Ta=32.0 °C 2. HIGH AMBIENT BURN-IN : 3.5 HRS I/P : 230VAC O/P : 95% LOAD Ta=44.7 °C			P
2	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 110VAC/295VAC O/P : 95 % LOAD Ta= -30 °C	TEST : OK	P
3	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 295 VAC O/P : 95% LOAD Ta= 45 °C HUMIDITY= 95 %R.H	TEST : OK	P
4	TEMPERATURE COEFFICIENT	± 0.03 %(0-50°C)	I/P : 230 VAC O/P : 95% LOAD	± 0.0115 %(0-50°C)	P
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P
6	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Fu11 Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P



7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
8	CAPACITOR LIFE CYCLE	PLM-40-350B:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=45 °C LIFE TIME	(1) 447032.0 HRS (2) 87104.2 HRS (3) 123984.1HRS	P
9	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 822.70KHRS		P
10	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 20,000 hours @ Tcase 75°C; 50,000 hours @ Tcase 60°C		P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2013/07/10	PRODUCT SAMPLE	PASS	ZOULF	HOWAY

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